

Please replace the paragraph beginning on page 4, line 15, with the following rewritten paragraph:

An adhesive bed of the addition-crosslinking, single-component, self-adhesive silicone glue Q 3-6611 is first produced on one of the two parts. To that end, the silicone glue is spread over the parts with a layer thickness of about 100-125  $\mu\text{m}$ . Since the silicone glue is a self-adhesive silicone glue, i.e. one provided with an internal adhesive, preliminary priming of the joint surface is not necessary. After the usual degreasing of the substrate surface, e.g. using a solvent, the silicone glue can be spread directly over the part. The wetting performance can be improved further, if required, by adding fumed silica. Glass spheres having a diameter of about 100 - 125  $\mu\text{m}$  are then scattered over the prepared silicone glue bed in an amount of approximately 1% by weight, expressed in terms of the total silicone glue mass. The second part is then joined onto this layer, a spaced joint with a size equal to the diameter of the glass spheres being created. The final strength of the composite is reached by curing the silicone adhesive for about 2 hours at approximately 150°C.

On page 6, please replace "Patent Claims" with --WHAT IS CLAIMED IS--.

**In the Claims:**

1. (Amended) A composite having two parts, the composite being formed using a thermally curable glue that forms a spaced joint, comprising:
  - a rare-earth permanent magnet having a joint surface of at least 1000 mm<sup>2</sup>; and
  - a metallic support which is a ferromagnetic pole of an electrical machine, wherein the glue includes an addition-crosslinking, single-component and self-adhesive silicone glue, the glue layer having a layer thickness of about 70 to 150 μm and includes spherical spacers in an amount of about 0.5 to about 5% by weight of the glue mass.
2. (Amended) The composite as claimed in claim 1, wherein the diameter of the spacers and a thickness of the glue layer is between about 100 and about 125 μm.

**In the Abstract:**

**Please replace the Abstract in its entirety with the Abstract attached hereto.**